

Thickness planer or Surfacer

- Smooths boards to an even thickness

1. Do not plane wood that is less than $\frac{1}{4}$ " thick
2. Do not plane stock that is shorter than 12" long
3. Do not plane across the grain of a board.
4. Keep hands away from the rollers
5. Do not change the depth of cut once the stock is being shaped.
6. Do not look into the throat of the planer when the machine is on.
7. The bed of the planer should be adjusted to not more than $\frac{1}{32}$ " less than the thickness of the stock being planned.
8. After each cut the table can be raised one full turn of the hand lever located on the side of the machine.
9. Open dust collection vent prior to turning machine on.
10. If the machine begins to stall – Turn off the power – Wait for machine to stop turning – lower the table and remove the stock.