

## Drill Press

- Drilling holes

- Sanding curves

1. Use the proper drill bit.
2. Small and irregular shaped pieces must be clamped.
3. Withdraw the bit frequently to clear chips and cool the bit.
4. **ALWAYS REMOVE THE CHUCK KEY** before starting the drill press.
5. Never remove material while the spindle is turning.
6. Return drill bit to proper place when finished drilling.
7. Center punch metal prior to drilling
8. Select proper speed for material being drilled